

SOLD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5539-3

Job Sheet 172577



Part No: D5539-3

Job Qty: 10 ea

Part Name: Switch Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Created By: Logan David

Due Date: 3/2/18

Description:

Type: SOLD

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/1/18	0.00	0.00	Start Up Waterjet		SC 18/02/22
110	Waterjet	10 pcs		3/1/18	0.00	1.87	Waterjet1		SC 18/02/22
120	QC	10 pcs		3/1/18	0.00	0.00	QC2 Waterjet-4		SC 18/02/22
125	QC	10 pcs		3/1/18	0.00	0.00	QC8-6		SC 18/02/22
130	Brake NC	10 pcs		3/2/18	0.00	0.21	Brake NC 2		DAS 38
140	QC	10 pcs		3/2/18	0.00	0.00	QC5		38
150	Packaging	10 pcs		3/2/18	0.00	0.00	Packaging3	5/168	9-88
160	QC21-SA	10 Ea		3/2/18	0.00	0.00	QC21		MAR 06 2018

Part Op Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

DAS
21
9-88

MAR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	4.4000 sf (.44 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	4	77	0

5007416

Part Specifications

Specifications could not be found.

Plex 2/20/18 1:55 PM dart.logan.david



Container No: S044733



Part: D5539-3

Job No: 172577

Serial No/Batch: S044733

Revision: D5539

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/22/18

DART AEROSPACE LTD		Work Order:	172577
Description: Switch Bracket		Part Number:	D 5539-3
Inspection Dwg: D5539	Rev: A2		Page 1 of 1

INSPECTION SHEET

[illegible]

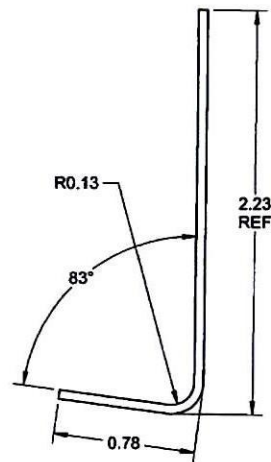
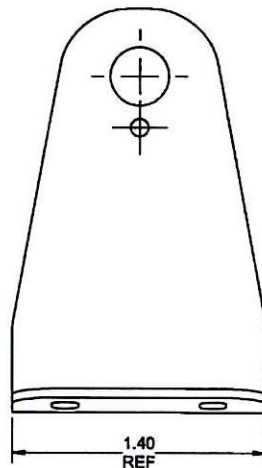
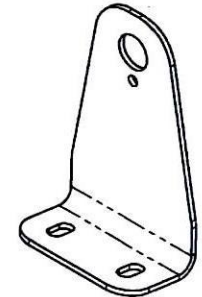
Measured by:	SL	Checked by:	EB	QC Inspector:	
Date:	18/02/22	Date:	FEB 23 2018	Date:	

Engineering Approval: (If necessary)		Date:	
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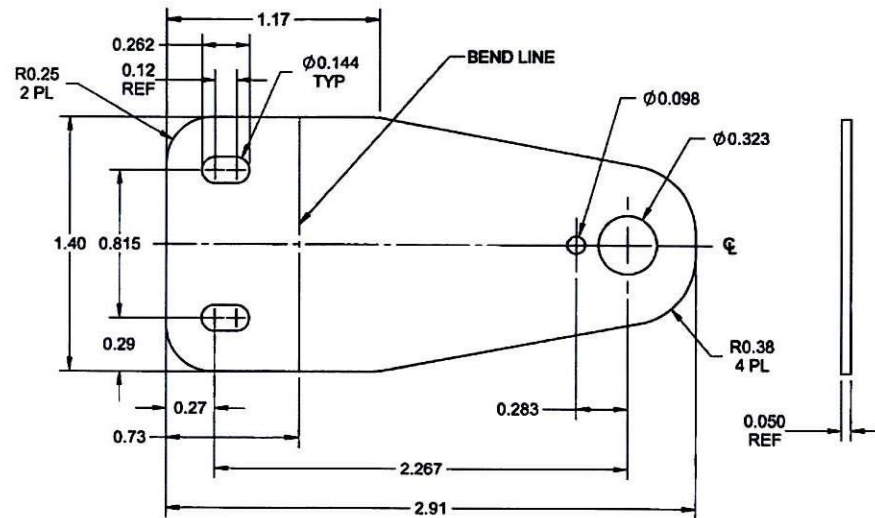
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172577 22

20180220



D5539-3 SWITCH BRACKET



D5539-3F SWITCH BRACKET FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 303/304/316 SHEET 18 GAUGE (0.050 THICK)
ANNEALED, 2B FINISH
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA OR M303S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

RELEASED
2017-08-29

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5539	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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